This training course is offered under the **Alliance4Training** brand

Training - The Essentials for Field Operators

FTBO-EN-P | **Face-to-face only** | **40 days**

This course provides operators with the knowledge and know-how required for safe, efficient and reliable field operations

Level

Knowledge

Public

- Operators of oil refineries or chemical plants, without any operator certification background
- Technicians or staff to be retrained as operators in the chemical, petrochemical or oil industries

Objectives

Attendees will be able to implement the following skills:

- Specify the elements of communication that allow you to work effectively in a team
- List the monitoring points of a unit
- List the types of operations of a unit
- Identify risks to equipment
- List unit settings to optimize production and product quality
- Identify possible causes of process disruption
- Specify the points to be taken into account in order to prepare, start up and shut down a unit

Pedagogical & technical resources

- IFP Training classroom training uses interactive delivery methods (tutorials, case studies, role playing)
- During classroom training, short practical on-site exercises on specific pieces of equipment
- In between IFP Training classroom modules, On-the-Job Orientation on Clients' assigned unit

Assessment of achievements

- Trainees are assessed throughout the training through practical application phases and interactions with the trainer
- A final on-the-spot evaluation may also be carried out at the end of the course and/or at the end of each module using tests designed to verify the learners' understanding and assimilation of the knowledge linked to the training objectives

Prerequisites

No prerequisites are necessary to follow this course

Responsable

IFP Training instructors, with expertise in the field and trained in modern teaching methods adapted to the specific needs of learners from the professional world

Program

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PIPING - VESSELS - STORAGE TANKS - DRAWINGS — 6 days

Valves, fittings, flexible hoses, safety devices/interlocks. Vessels, storage tanks. Identification symbols for various items of equipment.
Block diagrams, flow sheet, P&ID. Introduction to isometric drawings.

- Field applications: equipment recognition, practical exercise of line-plotting, demonstration equipment in the workshop (when available).

INSTRUMENTATION & CONTROL DEVICES — 7 days

Physical variables used in process operations (pressure, temperature, flowrate, density, specific gravity).
Components of a control loop. Instrumentation: workings and operation.

- Field applications: practical exercise on control loops, demonstration loops (if available), work on Man-Machine Interface in control room.

HEAT EXCHANGE EQUIPMENT — 7 days

Heat, energy and heat transfer. Heat exchangers: technology, main types, workings and operation.

- On-site practical exercise on a heat exchanger.

Furnaces and boilers: technology, combustion, draft and operation.

- On-site practical exercise on furnaces/boilers.

ROTATING MACHINERY — 8 days

Fluid flows.

- Rotating machinery field recognition.

Centrifugal and positive displacement pumps.

- On-site practical exercise on pumps.

Centrifugal and reciprocating compressors.
Single stage, back-pressure steam turbines.

- On-site practical exercise on a compressor or turbine.

Electric motors operation.
Extruder.

PROCESSES - PRODUCTS - SAMPLING & TESTING - UTILITIES — 5 days

Basic chemistry. Chemical products and chemical solutions: composition and hazards.
Chemical reactions.
Vapor pressure and boiling point.
Distillation: principles of the separation, distillation columns.
Products. Quality control tests. Sampling.
Principles of manufacturing processes.
Notion of material and heat balance.
Manufacturing process diagram.
Utilities: flare network, wastewater treatment, cooling water, air production.

- On-site practical exercise on different processes (main equipment, operating conditions).

OPERATORS' TOOLS - SKILLS & ORGANIZATION — 2 days

Plant documentation: inventory, content, usage.
Radio communication. Teamwork.
Reporting and handover duties.

- Role plays.

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SAFETY — 5 days

Product hazards: flammability, toxicity, physical hazards.

- Job Safety Analysis for field operators' routine activity (equipment check, circuit alignment, sampling, etc.).

Emptying processes: blind and gasket fitting, degassing and inerting, entering a vessel.
Example of procedures for equipment shutdown and start-up.
Safe behavior.

- Field hazard recognition and prevention means plotting.
- Case studies - Group work. Lessons learned.

ASSESSMENT (DURATION INCLUDED IN THE PREVIOUS CHAPTERS)

Continuous assessment: written tests and oral presentations.

To French entities : IFP Training is referenced to DataDock ; you may contact your OPCO about potential funding.
Please contact our disabled persons referent to check the accessibility of this training program : referent.handicap@ifptraining.com

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